



**INTERNATIONAL INC.**

**Exclusive Supplier of Maxon & Headline Radio Communication Products**

## **Technical Service Bulletin**

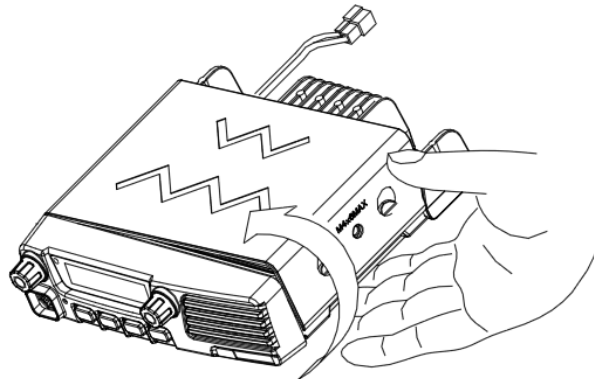
**Date:** November 17, 2011

**Subject:** TM-8000 Front Panel Replacement

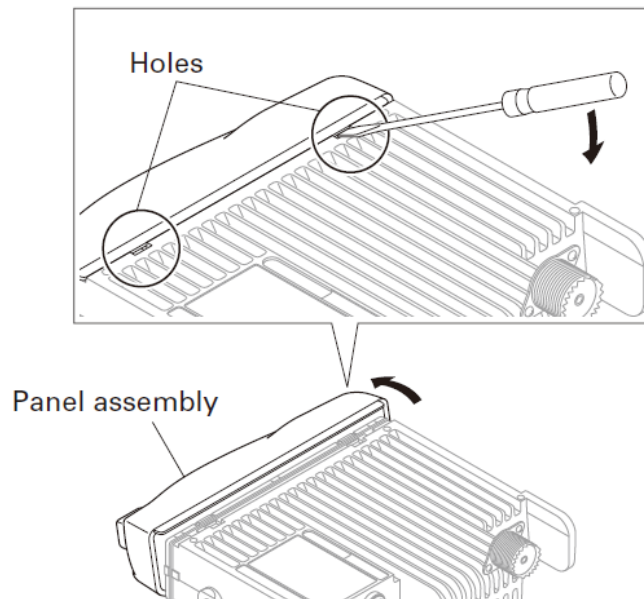
**Issue:** To improve the audio on the first production run of the TM-8000. The front panel was extended and the speaker was changed from an 8 ohm speaker to a 4 ohm speaker.

**Procedure:**

1. Remove the top cover by pulling the bottom of the cover outward on the right-hand side and pulling up.



2. Next, turn the radio upside-down and insert a flat-head screwdriver into the holes of the chassis and tilt it in the direction as shown by the arrow. Do this on both holes to release the panel.



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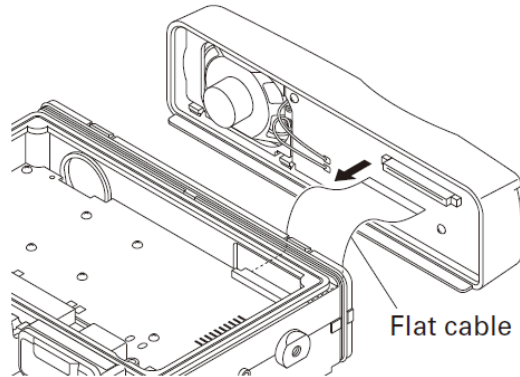
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3. Gently pull the front panel outwards and disconnect the flat cable from the connector on the front panel PCB.



4. Plug the flat cable into the new front panel and clip the panel onto the chassis by installing the top of the panel first. Snap the bottom on making sure it is fully inserted onto the chassis.

5. Snap the top cover back onto the radio and test the radio for proper operation.

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